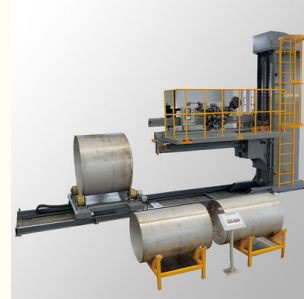


Adjustable Longitudinal Seam Welding Machine HSJ2000 HSJ3000 Model

Our Product Introduction

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Basic Information



Product Specification

- Highlight: Adjustable longitudinal seam welding machine, Longitudinal Seam Welding Machine HSJ2000, Adjustable longitudinal seam welder

Product Description

Description

Longitudinal seam series tooling is mainly used for inner and outer longitudinal seam welding of medium and thin-walled cylinders, and can be equipped with welding tooling of PAW, TIG, MIG/MAG. It is suitable for welding carbon steel, stainless steel, aluminum and its alloys, titanium and its alloys, etc., and can be used for materials such as food machinery, dyeing and finishing equipment, power switch busbar barrels, medical machinery, special chemical containers, power pipelines, and air conditioning units. It can be used for welding of products such as body and other products, and can increase the height of such longitudinal seam tooling and add safety protection devices according to the specific conditions of the workpiece. The welding process is reliable and efficient, and the entire welding process is program-controlled.

The longitudinal seam welding system can also be divided into inner longitudinal seam and outer longitudinal seam welding system according to customer requirements.

Performance

Use cooper made finger clamp for small welding distortion and welding quality
 Suitable for 0.4mm-12mm wall thickness tank and plate welding longitudinal seam
 Suitable for TIG,MIG/MAG,PAW welding process
 Suitable for various materials such as carbon steel, stainless ,titanium alloy and aluminum alloy etc.
 Optional choice for standard or customized size, per customer requirement

Technical parameter

Model	Vertical Se
	HSJ2000
The maximum effective welding length of the single gun of the barre(mm)	2000

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The maximum effective welding length of the barrel double gur(mm)	1600
The maximum length that can be clamped(mm)	2100
Maximum diameter that can be clamped(external welding mm)	φ3000
Minimum diameter that can be clamped(external welding mm)	Round mandrel
	Square mandrel
Minimum diameter that can be clamped(Internal welding mm)	
Minimum thickness that can be clamped(mm)	1.0
Maximum thickness that can be clamped(mm)	12
Adjustable range of width between fingers(mm)	5-40
The maximum pressing force of the platen(unilateral kgf/cm)	30
Walking trolley speed(mm/min)	50-5000
Liftable stroke(mm)	3000

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