



## Adjustable Welding Rollers For Pipe 10000-60000kg Maximum Load

### Basic Information



### Product Specification

- Highlight: Adjustable welding rollers for pipe , 60000kg Load welding rollers for pipe , pipe welding roller 60000kg Load

## Product Description

### Adjustable Roller System

#### Description

Roller frame series products are widely used in automatic welding of metal circular simplified girth welds, and are one of the indispensable special equipment for automatic welding of various pressure vessels. The product has the advantages of reliable quality, advanced performance and simple operation. The roller frame is divided into adjustable type and self-adjusting type. The base and the roller seat are welded structural parts, which can effectively remove the internal stress of welding and prevent deformation;

For workpieces within the diameter range, the wrapping angle of the two rollers to the cylinder body ensures smooth, safe and reliable operation of the workpiece;

The increase in the width of the roller effectively reduces the possibility of plastic deformation on the surface of the workpiece, especially the thin-walled cylinder;

The drive motor can ensure that the system can run smoothly even at low speed;

The reducer is a multi-stage gear reducer with large output torque;

The peripheral speed of the roller is stable and uniform;

#### Technical parameter

HGJ-S Self-adjusting roller rack	Maximum load (kg)	structure	Adapt to workpiece diameter range(mm)	Roller speed(mm/min)	Speed adjustment method
HGJ-10S Roller inclination 90°	10000	One master and one slave	Φ320-Φ2800	100-1000	Frequency
Roller inclination 120°			Φ320-Φ3600		
HGJ-20S Roller inclination 90°	20000	One master and one slave	Φ500-Φ3500	100-1000	Frequency
Roller inclination 120°			Φ500-Φ4300		
HGJ-40S Roller inclination 90°	40000	One master and one slave	Φ600-Φ4200	100-1000	Frequency
Roller inclination 120°			Φ600-Φ5000		
HGJ-60S Roller inclination 90°	60000	One master and one slave	Φ750-Φ4800	100-1000	Frequency
Roller inclination 120°					

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