

OPS09 Digitalized Orbital Welding Power Source

Basic Information

- Minimum Order Quantity: Custom



Product Specification

- Model: MASTAR-inside Control Platform OPS09
- Current Output: $\leq 1A$
- Suitable Material: Carbon Steel, Stainless Steel, Alloy Steel
- Oscillation Maximum Speed: 1800mm/min
- Cooling Method: Water Cooling
- Servo-drive Wire Feeding Speed: 6000mm/min
- Shielding Gas: Argon

Product Description

HUAHENG MASTAR-inside Control Platform

Brand-new digitalized inverter: Current output accuracy improved within 1A control for the whole welding process. Adjustable sharp current pulses for peak-to-base switching

Servo-drive rotation: Servo-drive with high precision reducer, wider range of speed adjustment, high precision control, smooth motion for welding

Servo-drive wire feeding: Smoother wire feeding, quick adjustment response, maximum speed reaches 6000mm/min

Oscillation: maximum speed reaches 1800mm/min

AVC: Better accuracy, optional switching for peak-to-base tracking

Added angular control: Programmable for torch angular motion control, auto-adjustment during the welding process, achieve orbital of simulating skilled welder operation





i-Weld Heavy Wall Pipe Welding Head Technical Parameter

Suitable Material	Carbon Steel, Stainless Steel, Alloy Steel
Wire Size	Compatible with 4in (100mm) 1kg standard wire spool, wire size OD1.0mm (standard), equipped with special wire feeding wheel for stainless steel material

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